FLOAT ARM PREPARATION & INSTALLATION

- 1. Determine the float arm cut length using the FLOAT ARM CHART below.
- 2. Cut the float arm to the specified length based on Tank Depth.
- 3. Determine the float arm bend length and bend the arm at a 90 degree angle to the hook's end. (See ILLUSTRATION 1 below)
- 4. The pivot end length to the bend should be approximately 0.60."
- 5. Insert the float arm's pivot end into the center hole, while placing the float arm into the follower until it snaps into place. (See ILLUSTRATION 2)
- 6. The float arm may require additional adjustment if the unit is mounted on the side.
- 7. Ground wire to chasis.

FLOAT ARM CHART

TANK DEPTH (inches)	CUT LENGTH (inches)	BEND LENGTH (inches)
6.0	4.41	3.66
6.5	4.96	4.20
7.0	5.49	4.74
7.5	6.03	5.28
8.0	6.57	5.82
8.5	7.11	6.36
9.0	7.65	6.90
9.5	8.19	7.44
10.0	8.73	7.98
10.5	9.27	8.52
11.0	9.61	9.06
11.5	10.35	9.60
12.0	10.89	10.14
12.5	11.43	10.68
13.0	11.97	11.22



